

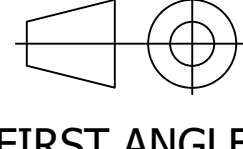
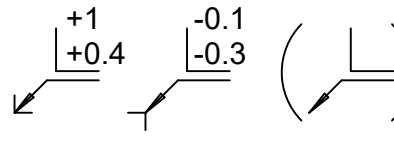


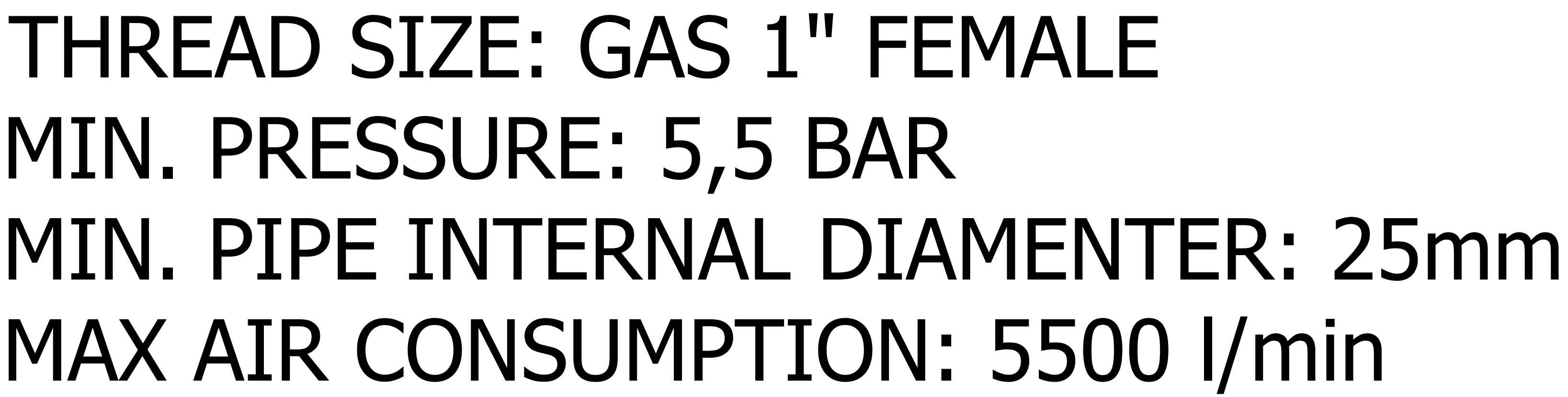
ELECTRICAL CONNECTION (AT CUSTOMER CHARGE):  
MAIN POWER 3 PHASES: 400V 50hz 25Kw  
UPS POWER: 24VDC 20A  
UPS POWER: 220VDC

PN/PN Coupler (dietronic supply - Connection with the DST excluded)

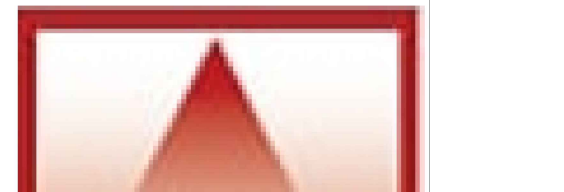
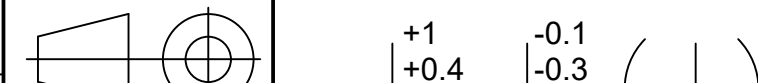
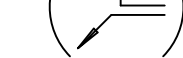
|  |        |        |         |          |           |            |                    |          |           |                    |        |        |
|--|--------|--------|---------|----------|-----------|------------|--------------------|----------|-----------|--------------------|--------|--------|
| ISO 2768-2 K                                       |        |        |         |          |           |            |                    |          |           |                    |        |        |
| Range  | 0-10   | >10-30 | >30-100 | >100-300 | >300-1000 | >1000-3000 | 0-100              | >100-300 | >300-1000 | >1000-3000         |        |        |
| Tolerance  | 0.05   | 0.1    | 0.2     | 0.4      | 0.6       | 0.8        | 0.4                | 0.6      | 0.8       | 1                  | 0.2    |        |
| Default tolerance except material stock dimensions |        |        |         |          |           |            |                    |          |           |                    |        |        |
| ISO 2768-1 m Linear                                |        |        |         |          |           |            | Radii and Chamfers |          |           | Angular Dimensions |        |        |
| Range  | >0.5-6 | >6-30  | >30-120 | >120-400 | >400-1000 | >1000-2000 | >2000              | >0.5-3   | >3-6      | >6                 | 0-10   | >10-50 |
| Toler.   | ±0.1   | ±0.2   | ±0.3    | ±0.5     | ±0.8      | ±1.2       | ±2                 | ±0.2     | ±0.5      | ±1                 | ±1°    | ±0.5°  |
|  |        |        |         |          |           |            |                    |          |           |                    | ±0.32° | ±0.16° |
|  |        |        |         |          |           |            |                    |          |           |                    |        | ±0.08° |

|  |   |   |  |                |      |
|--|---|---|--|----------------|------|
|  |   |   |  |                |      |
| -  | PRIMA EMISSIONE                               | Zoppetti  | 05/04/2022   |                |      |
| REV  | Description                                   | Designed  | Date   | Released       | Date |
| <br>     | Raw material:                                 | <br>FIRST ANGLE<br>PROJ. | <br>ISO 13715 | Weight         |      |
|  | Surface treatment:                            |   |  | 9660,069       |      |
|  | Heat treatment:                               |   |  |                |      |
|  | Material                                      | Scale<br>1 : 100  | Sheet size<br>A3   | Sheet<br>1 / 1 |      |
|  | Description<br>Combi 4000 - Main Power Supply | Part number<br>2022856  |  | Rev.           |      |
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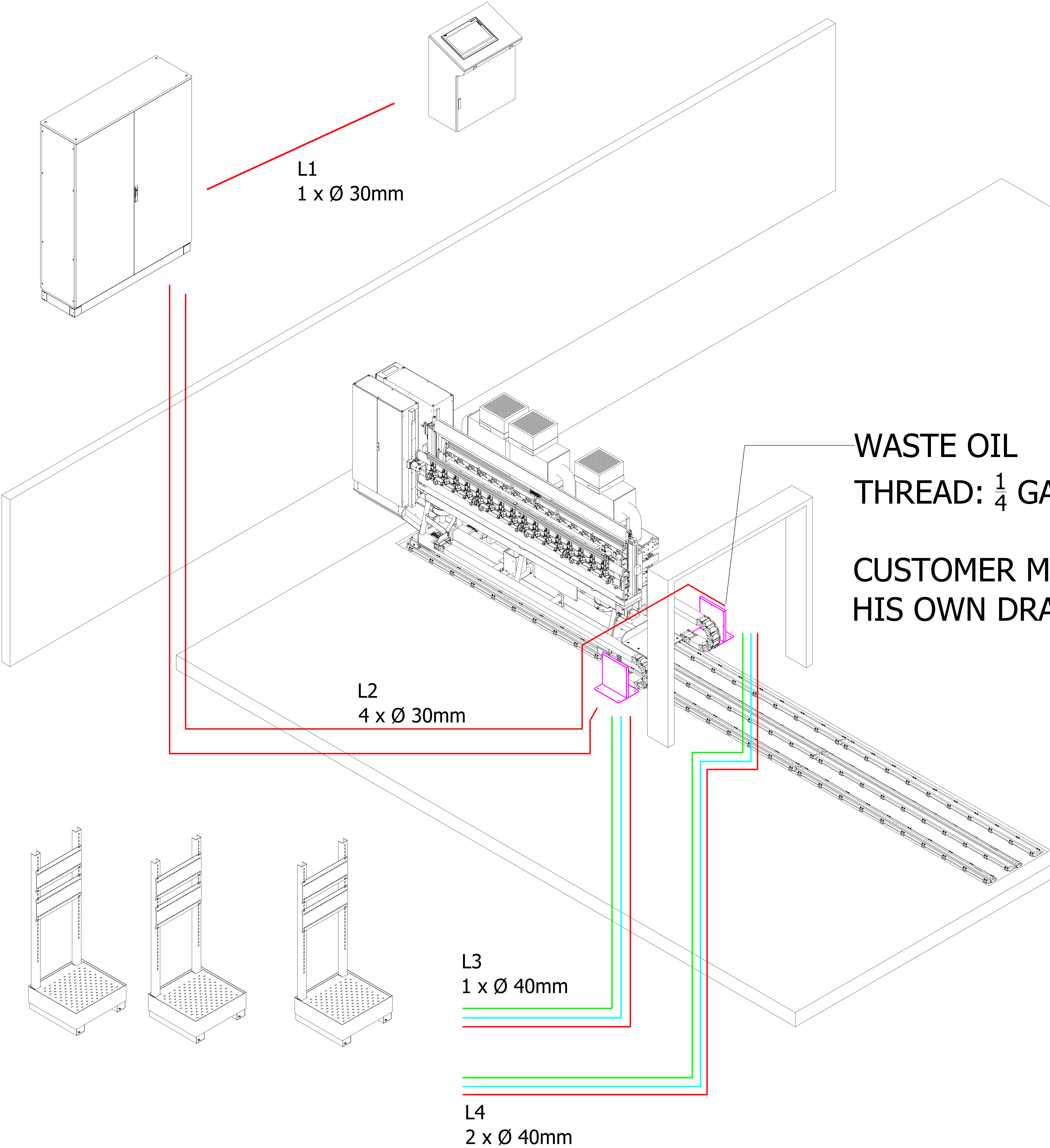


THREAD SIZE: GAS 1" FEMALE  
MIN. PRESSURE: 5,5 BAR  
MIN. PIPE INTERNAL DIAMETER: 25mm  
MAX AIR CONSUMPTION: 700 l/min

|  |                    |   |   |          |          |
|--|--------------------|---|---|----------|----------|
| -  | PRIMA EMISSIONE    | Zoppetti  | 05/04/2022  |          |          |
| REV  | Description        | Designed  | Date  | Released | Date     |
|   | Raw material:      |  |  | Weight   | 9660,069 |
|  | Surface treatment: |   |   |          |          |
|  | Heat treatment:    |   |   |          |          |
|  | Material           | Scale   | Sheet size  | Sheet    | 1 / 1    |
|  | Description        | Part number   |   |          |          |
| Combi 4000 - Main Air Supply   |                    | 2022856   |   | Rev.     |          |
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CABLE AND HOSES ARE  
SUPPLIED BY DIETRONIC,  
INSTALLATION IS AT  
CUSTOMER CHARGE



L1: 20m  
L2: 20m  
L3: 20m  
L4: 20m

— ELECTRICAL CONNECTION  
— PNEUMATIC CONNECTION  
— HYDRAULIC CONNECTION

|  |        |        |         |          |           |                    |       |          |                    |            |      |        |         |          |       |
|--|--------|--------|---------|----------|-----------|--------------------|-------|----------|--------------------|------------|------|--------|---------|----------|-------|
| ISO 2768-2 K                                       |        |        |         |          |           |                    |       |          |                    |            |      |        |         |          |       |
| Range  | 0-10   | >10-30 | >30-100 | >100-300 | >300-1000 | >1000-3000         | 0-100 | >100-300 | >300-1000          | >1000-3000 |      |        |         |          |       |
| Tolerance  | 0.05   | 0.1    | 0.2     | 0.4      | 0.6       | 0.8                | 0.4   | 0.6      | 0.8                | 1          | 0.2  |        |         |          |       |
| Default tolerance except material stock dimensions |        |        |         |          |           |                    |       |          |                    |            |      |        |         |          |       |
| ISO 2768-1 m Linear                                |        |        |         |          |           | Radii and Chamfers |       |          | Angular Dimensions |            |      |        |         |          |       |
| Range  | >0.5-6 | >6-30  | >30-120 | >120-400 | >400-1000 | >1000-2000         | >2000 | >0.5-3   | >3-6               | >6         | 0-10 | >10-50 | >50-120 | >120-400 | >400  |
| Tolerance  | ±0.4   | ±0.2   | ±0.2    | ±0.5     | ±0.2      | ±0.5               | ±0.5  | ±0.2     | ±0.5               | ±0.4       | ±1°  | ±0.5°  | ±0.2°   | ±0.4°    | ±0.2° |

|                          |                 |                    |                   |            |          |
|--------------------------|-----------------|--------------------|-------------------|------------|----------|
|                          |                 |                    |                   |            |          |
| -                        | PRIMA EMISSIONE | Zoppetti           | 05/04/2022        |            |          |
| REV                      | Description     | Designed           | Date              | Released   | Date     |
|                          |                 | Raw material:      |                   |            | Weight   |
|                          |                 | Surface treatment: | FIRST ANGLE PROJ. | ISO 13715  | 9660,069 |
|                          |                 | Heat treatment:    | Scale             | Sheet size | Sheet    |
|                          |                 | Material           | 1 : 100           | A3         | 1 / 1    |
| Description              |                 | Part number        |                   | Rev.       |          |
| Combi 4000 - Cable Route |                 | 2022856            |                   |            |          |



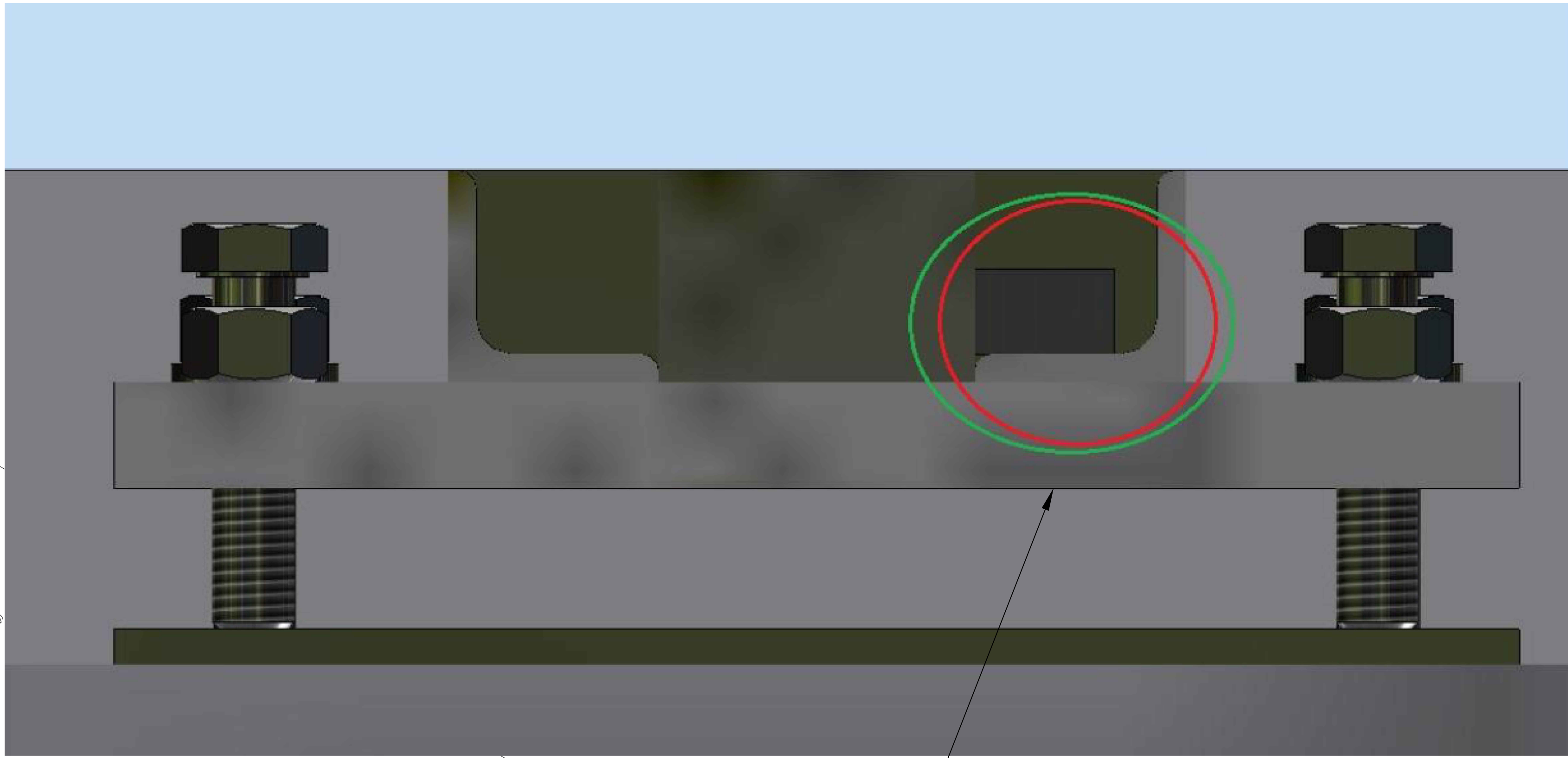
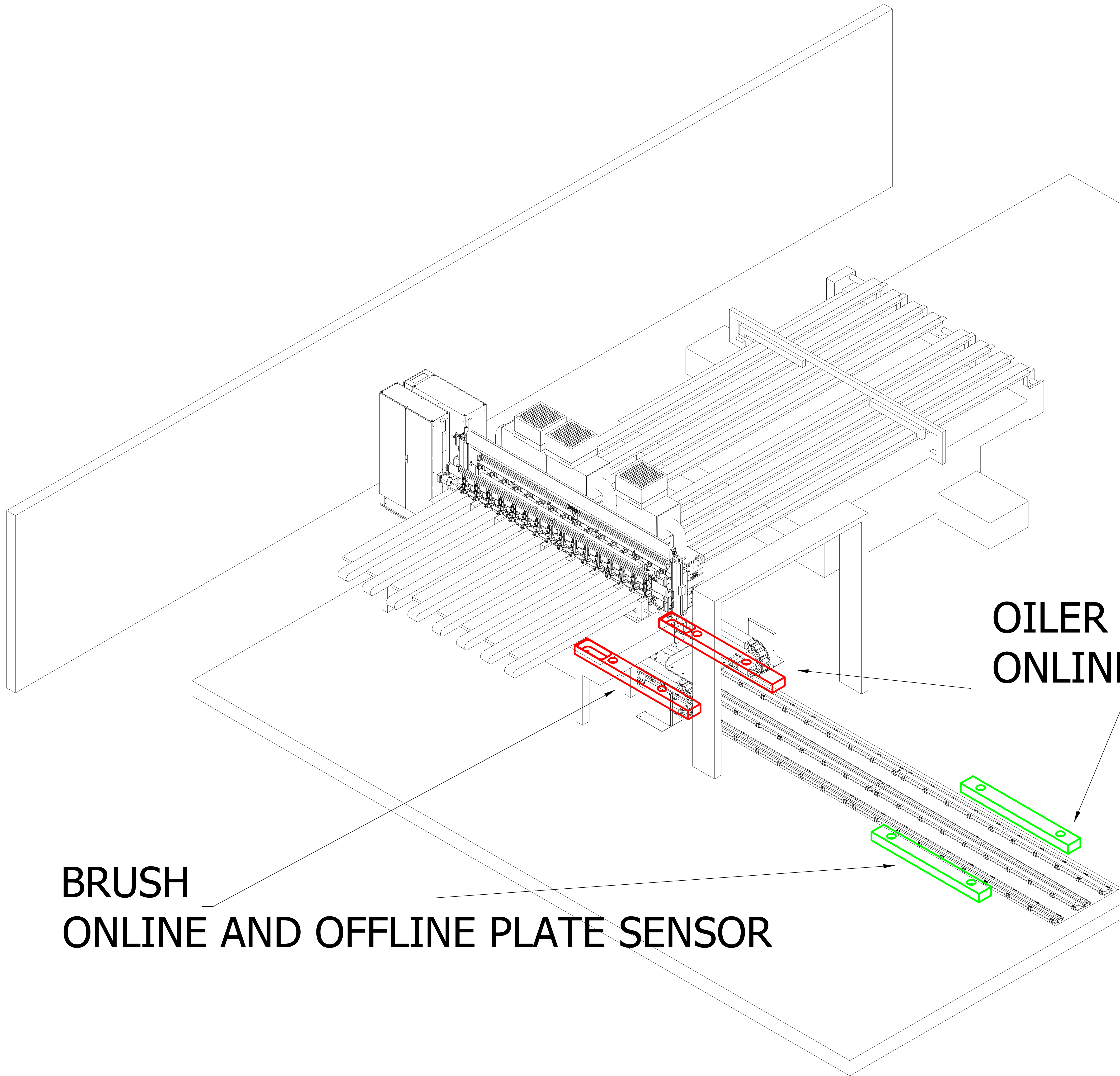




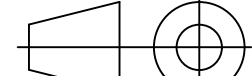
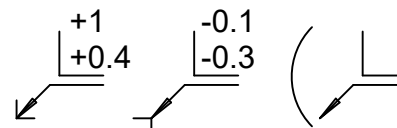
PLATE MUST BE WELD IN THIS POSITION  
ON THE RAIL

OILER  
ONLINE AND OFFLINE PLATE SENSOR

BRUSH  
ONLINE AND OFFLINE PLATE SENSOR

PLATES SUPPLIED BY DIETRONIC,  
INSTALLATION AT CUSTOMER CHARGE

|  |        |        |         |          |           |            |                    |          |           |                    |      |        |         |          |        |
|--|--------|--------|---------|----------|-----------|------------|--------------------|----------|-----------|--------------------|------|--------|---------|----------|--------|
| ISO 2768-2 K                                       |        |        |         |          |           |            |                    |          |           |                    |      |        |         |          |        |
| Range  | 0-10   | >10-30 | >30-100 | >100-300 | >300-1000 | >1000-3000 | 0-100              | >100-300 | >300-1000 | >1000-3000         |      |        |         |          |        |
| Tolerance  | 0.05   | 0.1    | 0.2     | 0.4      | 0.6       | 0.8        | 0.4                | 0.6      | 0.8       | 1                  | 0.2  |        |         |          |        |
| Default tolerance except material stock dimensions |        |        |         |          |           |            |                    |          |           |                    |      |        |         |          |        |
| ISO 2768-1 m Linear                                |        |        |         |          |           |            | Radii and Chamfers |          |           | Angular Dimensions |      |        |         |          |        |
| Range  | >0.5-6 | >6-30  | >30-120 | >120-400 | >400-1000 | >1000-2000 | >2000              | >0.5-3   | >3-6      | >6                 | 0-10 | >10-50 | >50-120 | >120-400 | >400   |
| Toler.   | ±0.1   | ±0.2   | ±0.3    | ±0.5     | ±0.8      | ±1.2       | ±2                 | ±0.2     | ±0.5      | ±1                 | ±1°  | ±0.5°  | ±0.32°  | ±0.16°   | ±0.08° |

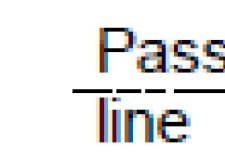
|  |                 |                    |  |  |          |      |
|--|-----------------|--------------------|--|--|----------|------|
| -  | PRIMA EMISSIONE |                    | Zoppetti   | 05/04/2022   |          |      |
| REV  | Description     |                    | Designed   | Date   | Released | Date |
| <br>     |                 | Raw material:      | <br>FIRST ANGLE PROJ. | <br>ISO 13715 | Weight   |      |
|  |                 | Surface treatment: |  |  | 9660,069 |      |
|  |                 | Heat treatment:    |  |  |          |      |
|  |                 | Material           | Scale  | Sheet size   | Sheet    |      |
| Description  |                 | 1 : 100            | A3   | 1 / 1  |          |      |
| Combi 4000 - Machine Position Plates   |                 |                    | Part number<br>2022856   |  | Rev.     |      |
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# CRUSH SENSOR MUST BE CONNECTED TO DESTAKER CABINET

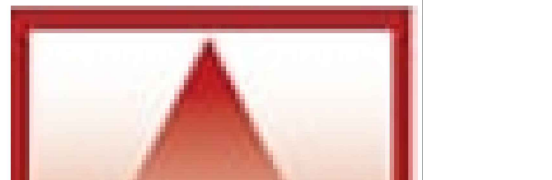
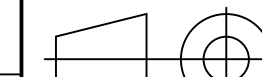
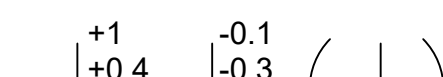


Pass  
line



SENSOR AND BRAKET SUPPLIED  
BY DIETRONIC,  
INSTALLATION AT CUSTOMER  
CHARGE

|  |        |        |         |          |           |            |   |          |           |                    |      |   |         |          |        |
|--|--------|--------|---------|----------|-----------|------------|---|----------|-----------|--------------------|------|---|---------|----------|--------|
| ISO 2768-2 K  |        |        |         |          |           |            |  |          |           |                    |      |  |         |          |        |
| Range  | 0-10   | >10-30 | >30-100 | >100-300 | >300-1000 | >1000-3000 | 0-100   | >100-300 | >300-1000 | >1000-3000         |      |   |         |          |        |
| Tolerance  | 0.05   | 0.1    | 0.2     | 0.4      | 0.6       | 0.8        | 0.4   | 0.6      | 0.8       | 1                  | 0.2  |   |         |          |        |
| Default tolerance except material stock dimensions   |        |        |         |          |           |            |   |          |           |                    |      |   |         |          |        |
| ISO 2768-1 m Linear  |        |        |         |          |           |            | Radii and Chamfers  |          |           | Angular Dimensions |      |   |         |          |        |
| Range  | >0.5-6 | >6-30  | >30-120 | >120-400 | >400-1000 | >1000-2000 | >2000   | >0.5-3   | >3-6      | >6                 | 0-10 | >10-50  | >50-120 | >120-400 | >400   |
| Toler.   | ±0.1   | ±0.2   | ±0.3    | ±0.5     | ±0.8      | ±1.2       | ±2  | ±0.2     | ±0.5      | ±1                 | ±1°  | ±0.5°   | ±0.32°  | ±0.16°   | ±0.08° |

|   |  |   |  |                |          |
|---|--|---|--|----------------|----------|
|   |  |   |  |                |          |
| -   | PRIMA EMISSIONE                              | Zoppetti  | 05/04/2022   |                |          |
| REV   | Description                                  | Designed  | Date   | Released       | Date     |
|  | Raw material:                                | <br>FIRST ANGLE<br>PROJ. | <br>ISO 13715 | Weight         | 9660,069 |
|   | Surface treatment:                           |   |  |                |          |
|   | Heat treatment:                              |   |  |                |          |
|   | Material                                     | Scale<br>1 : 100  | Sheet size<br>A3   | Sheet<br>1 / 1 |          |
|   | Description<br><br>Combi 4000 - Crush Sensor |   | Part number<br><br>2022856   |                | Rev.     |

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